

FIG. 1

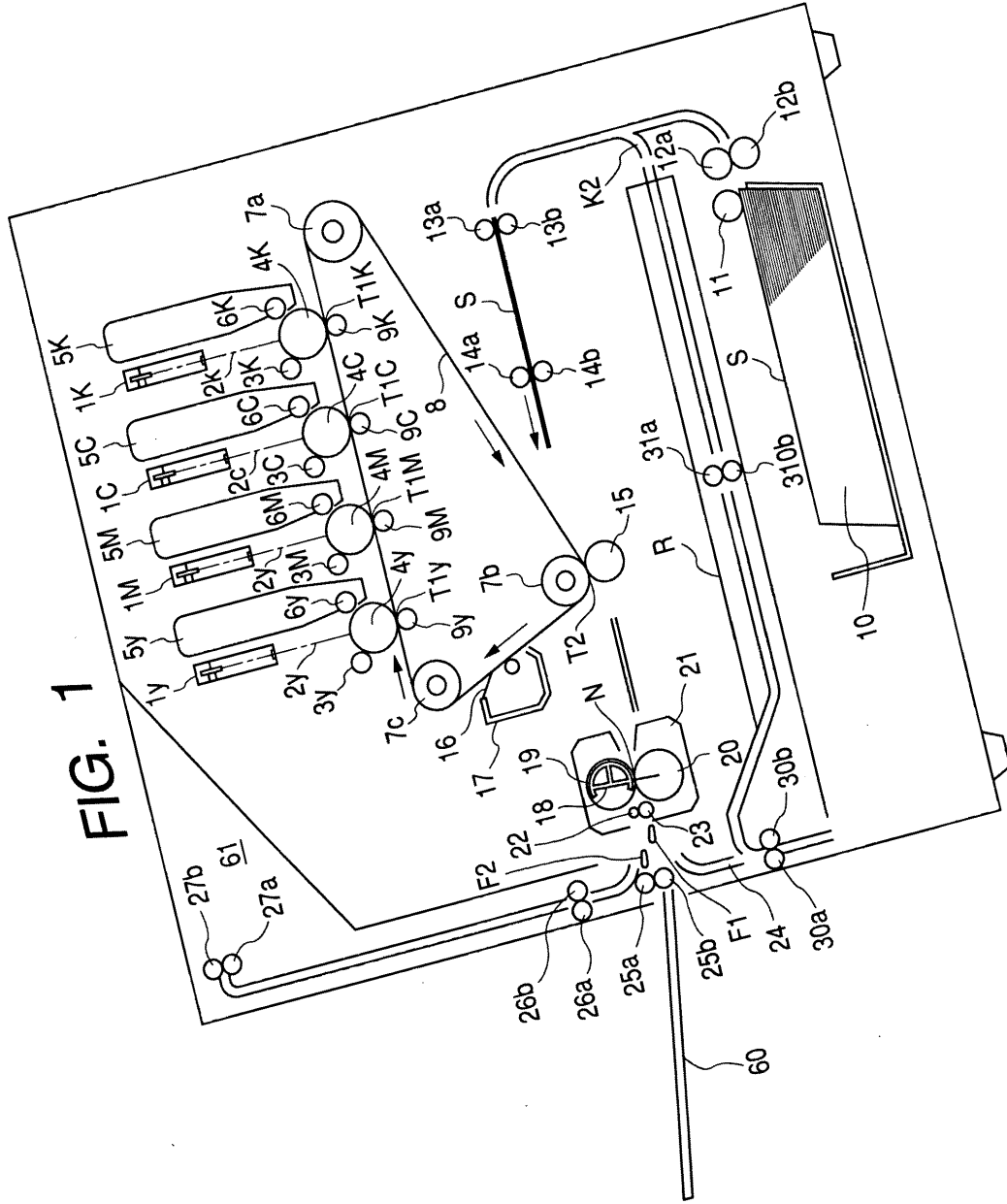
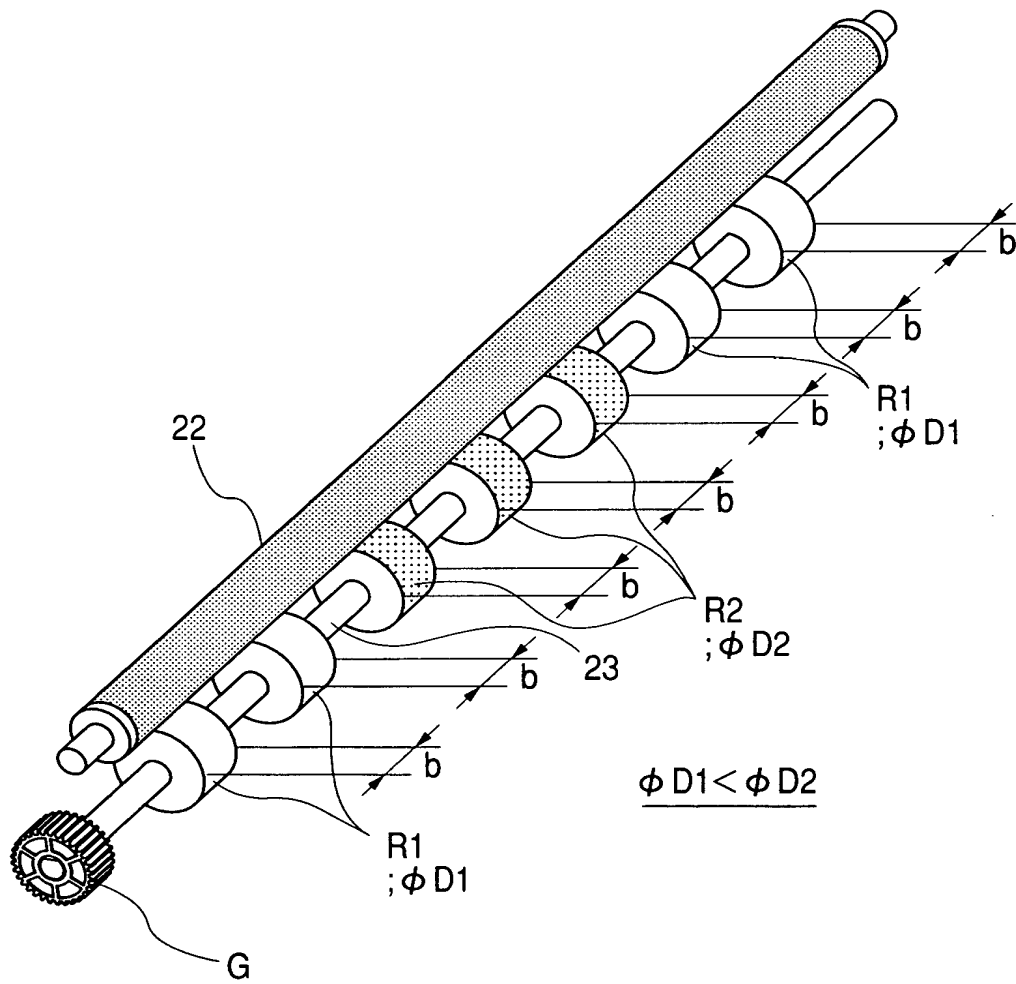


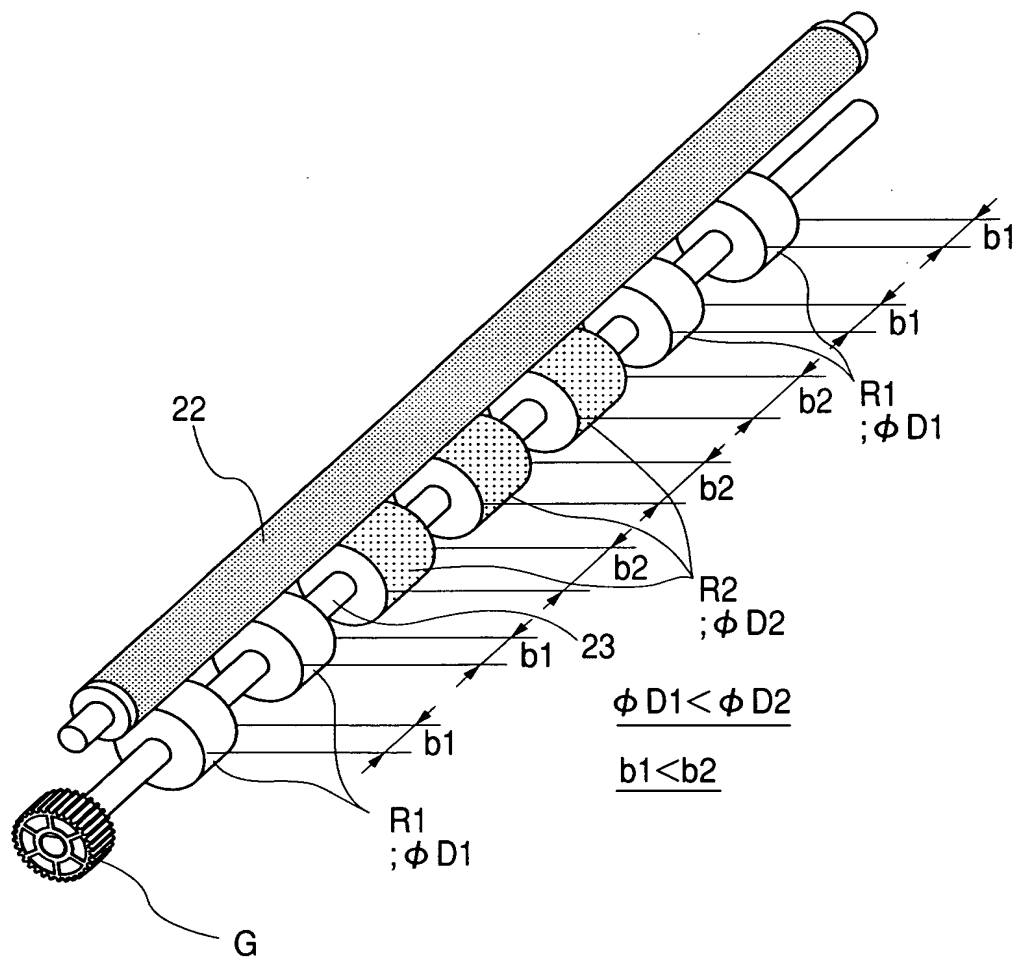
FIG. 2



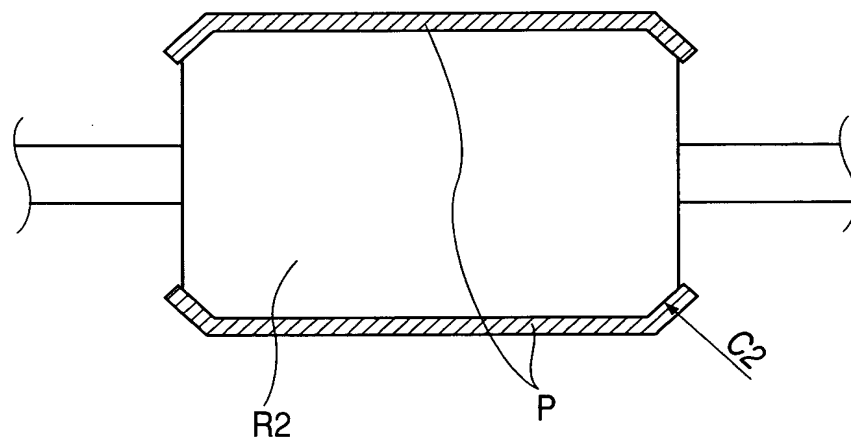
**FIG. 3**

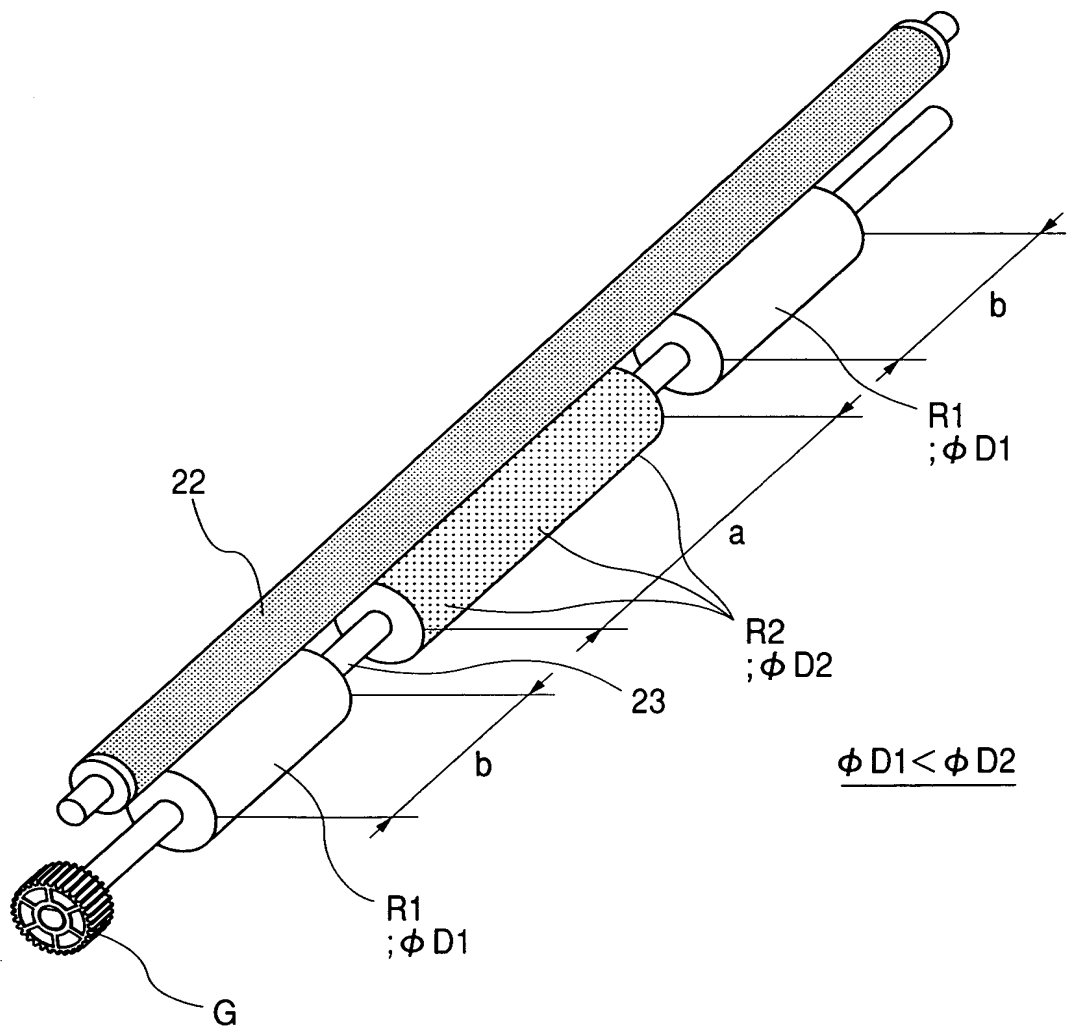
"FIXING AND DISCHARGING LOWER ROLLER" AND "BEHAVIOR OF TRANSFERRING MATERIAL"	
$\phi D1 = \phi D2$	WAVINESS: GREAT
$0.8 < \phi D2 - \phi D1 \leq 1.8$	O: GOOD
$1.8 < \phi D2 - \phi D1$	CORNER-FOLD: OCCURRED

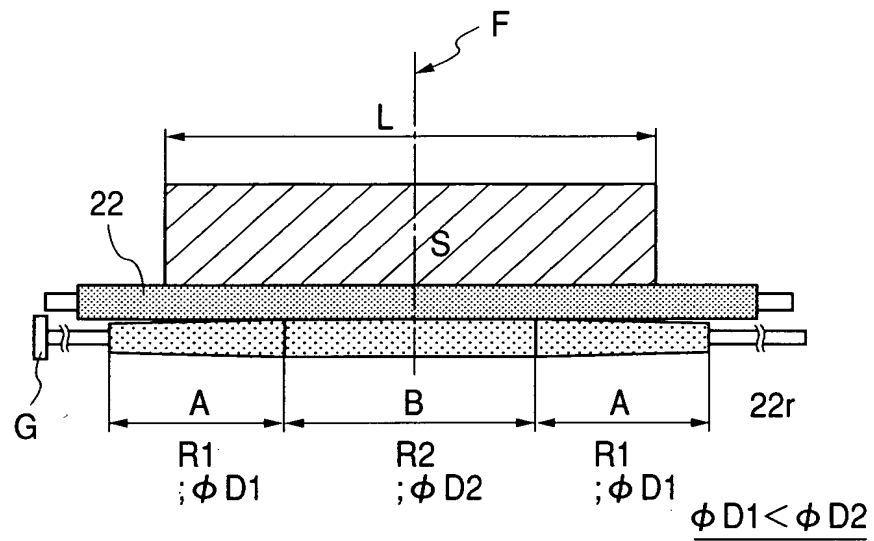
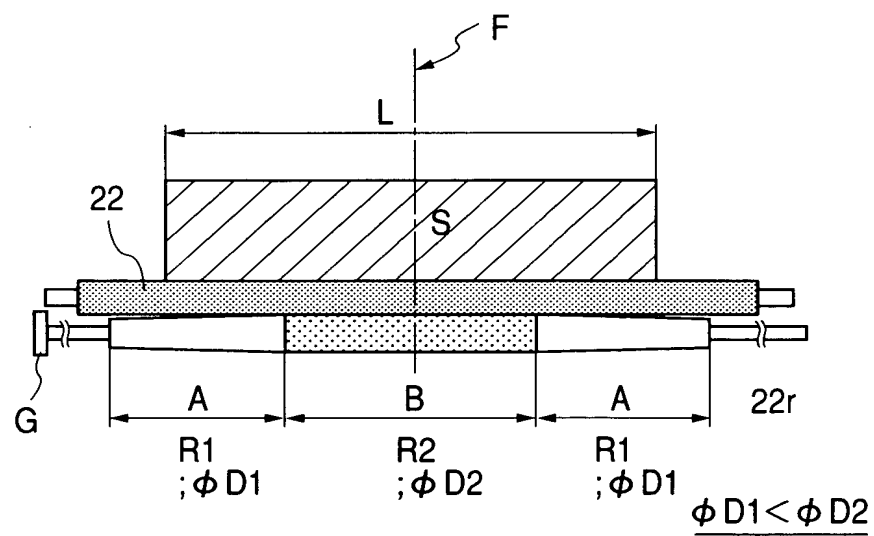
FIG. 4



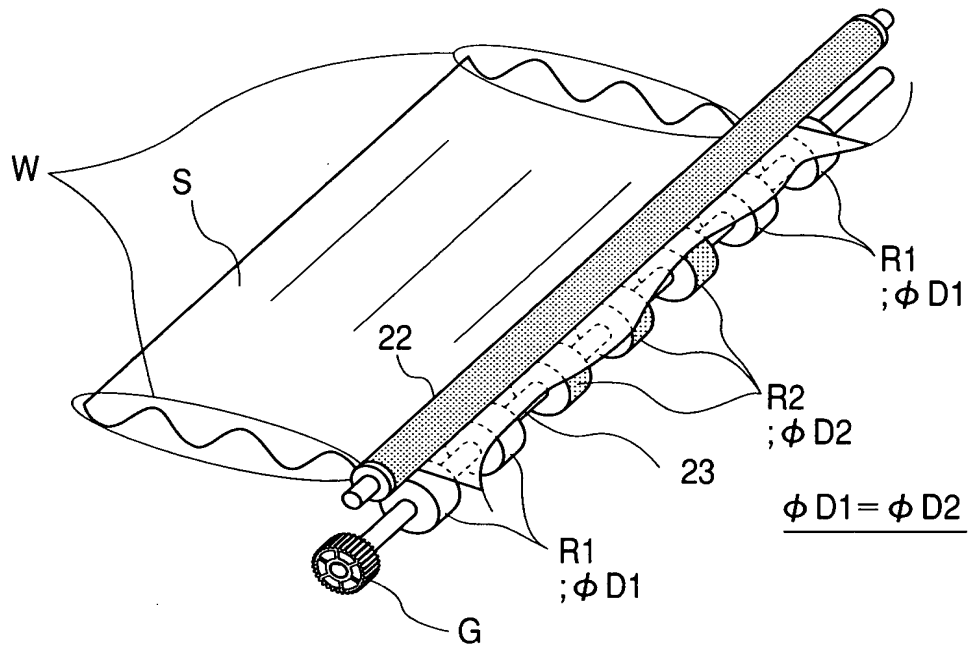
*FIG. 5*



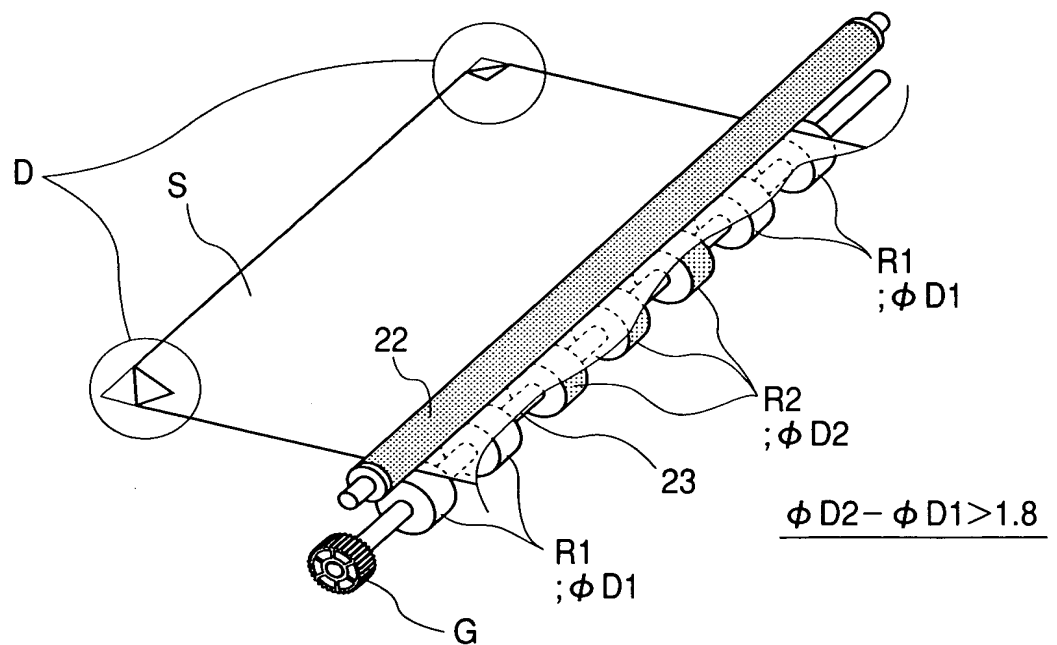
**FIG. 6**

**FIG. 7A****FIG. 7B**

**FIG. 8A**



**FIG. 8B**



**FIG. 9**

